

Technical Data Sheet

PP OMILEN® P FIM T20 BK

Product description: composite of recycled polypropylene contain mineral filler (20%), intended for forming products by extrusion and injection mould. Available in black color.

Application area: automotive, household goods, building, furnishes industries, electrical and electronical.

Properties	Value	Unit	Condition	Standard	
Rheological					
MFR	12	g/10 min	230 °C; 2,16 kg	EN ISO 1133	
MVR	12,5	cm ³ /10 min	230 °C; 2,16 kg	EN ISO 1133	
Mechanical					
	dry	cond.			
Tensile stress at yield	27	-	MPa	50 mm/min	EN ISO 527
Elongation at break	20	-	%	50 mm/min	EN ISO 527
Tensile stress at break	23	-	MPa	50 mm/min	EN ISO 527
Flexural strength	-	-	MPa	mm/min	EN ISO 178
Tensile modulus	2100	-	MPa	1 mm/min	EN ISO 527
Charpy notched	4	-	kJ/m ²	4 J; V-2 mm	EN ISO 179
Charpy unnotched	30	-	kJ/m ²	15 J	EN ISO 179
Izod notched	-	-	kJ/m ²	J; V-2,5 mm	EN ISO 180
Izod unnotched	-	-	kJ/m ²	J	EN ISO 179
Physical					
Density	1,04	g/cm ³	23 °C	EN ISO 1183-1	
Ash content	20	%	650 °C	EN ISO 3451	
Thermal					
Flame rating	-	Class	127x12,7x3,2 mm	UL 94	

Processing parameters		
Parameter	Condition	Unit
Drying temperature	80-100	°C
Drying time	1-2	h
Suggested max moisture drying	0,2	%
Processing (melt) temp	220-260	°C
Mold temperature	20-80	°C

F-11.1_i-26 – Technical Data Sheet

These studies are drawn from a random sample. An overall picture of the properties of the material. Individual parts of the material may slightly differ from the values in the table. Slight deviations from these results do not give rise to any claim.